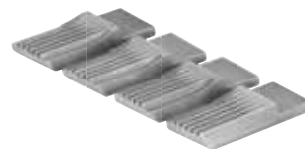




German Quality Product



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### Chasers and holders (threading set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm<sup>2</sup> (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm<sup>2</sup> (MPa). The chasers sit in a special holder system. Chasers and holders together form a threading set.

Thread type	Size	Art.-No.
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16-1/8	759250
	R 1/4-3/8	759251
	R 1/2-3/4	759252
	R 1-2	759253
	R 2 1/2	759254
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16-1/8	759255
	G 1/4-3/8	759256
	G 1/2-3/4 HSS <sup>1)</sup>	759257
	G 1-2 HSS <sup>1)</sup>	759258
	G 2 1/2 HSS <sup>1)</sup>	759259
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1	NPT 1/16-1/8	759360
	NPT 1/4-3/8	759361
	NPT 1/2-3/4 HSS <sup>1)</sup>	759362
	NPT 1-2 HSS <sup>1)</sup>	759363
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1	NPSM 1/16-1/8	759365
	NPSM 1/4-3/8	759366
	NPSM 1/2-3/4 HSS <sup>1)</sup>	759367
	NPSM 1-2 HSS <sup>1)</sup>	759368
Conduit threads Pg DIN 40430	Pg 7	759260
	Pg 9-16	759261
	Pg 21-48	759262
	Conduit threads M EN 60423	M 16-20 × 1,5
M 25-32 × 1,5		759264
M 40-50 × 1,5		759265
M 63 × 1,5 HSS <sup>1)</sup>		759330
Threads M for rebar ISO 261 (DIN 13)		M 14-16 HSS
	M 18-22 HSS	759275
	M 24-27 HSS	759276
	M 30-33 HSS	759277
	M 36-39 HSS	759278
	M 42-45 HSS	759279
	Metric bolt threads M ISO 261 (DIN 13)	M 6
M 8		759271
M 10		759272
M 12		759273
M 14-16		759274
M 18-22		759275
M 24-27		759276
M 30-33		759277
M 36-39		759278
M 42-45		759279
M 48-52 HSS <sup>1)</sup>		759280
M 56-60 HSS <sup>1)</sup>		759281
M 64-72		759282
Bolt threads UNC Unified Inch Screw Thread ASME B1.1		UNC 1/4-20
	UNC 5/16-18	759371
	UNC 3/8-16	759372
	UNC 7/16-14	759373
	UNC 1/2-13	759374
	UNC 9/16-12	759375
	UNC 5/8-11	759376
	UNC 3/4-10	759377
	UNC 7/8-9	759378
	UNC 1-8 HSS <sup>1)</sup>	759379
	UNC 1 1/8-1 1/4-7	759380
	UNC 1 1/2-6	759381
	UNC 1 3/4-5	759382
	UNC 2-2 1/4-4,5	759383
	UNC 2 1/2-2 3/4-4	759384

Dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm<sup>2</sup> (MPa) that are difficult to cut on request. Dies with HSS chaser dies with 50% surcharge on chaser dies. <sup>1)</sup> Some chasers only available in HSS. Threading sets for left-hand threads 50% extra charge on chasers.

### Chasers (set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm<sup>2</sup> (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm<sup>2</sup> (MPa).

Thread type	Size	Art.-No.
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16-1/8	751501
	R 1/4-3/8	751502
	R 1/2-3/4	751503
	R 1-2 1/2	751504
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16-1/8	751505
	G 1/4-3/8	751506
	G 1/2-3/4 HSS <sup>1)</sup>	751507
	G 1-2 1/2 HSS <sup>1)</sup>	751508
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1	NPT 1/16-1/8	751544
	NPT 1/4-3/8	751545
	NPT 1/2-3/4 HSS <sup>1)</sup>	751546
	NPT 1-2 HSS <sup>1)</sup>	751547
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1	NPSM 1/16-1/8	751549
	NPSM 1/4-3/8	751550
	NPSM 1/2-3/4 HSS <sup>1)</sup>	751551
	NPSM 1-2	751552
Conduit threads Pg DIN 40430	Pg 7	751509
	Pg 9-16	751510
	Pg 21-48	751511
Conduit threads M EN 60423	M 16-63 × 1,5 (M 10)	751518
Threads M for rebar ISO 261 (DIN 13)	M 14-16 HSS	751520
	M 18-22 HSS	751521
	M 24-27 HSS	751522
	M 30-33 HSS	751523
	M 36-39 HSS	751524
	M 42-45 HSS	751525
	Metric bolt threads M ISO 261 (DIN 13)	M 6
M 8		751517
M 10 (M 16-63 × 1,5)		751518
M 12		751519
M 14-16		751520
M 18-22		751521
M 24-27		751522
M 30-33		751523
M 36-39		751524
M 42-45		751525
M 48-52		751526
M 56-60		751527
M 64-72		751528
Bolt threads UNC Unified Inch Screw Thread ASME B1.1		UNC 1/4-20
	UNC 5/16-18	751558
	UNC 3/8-16	751559
	UNC 7/16-14	751560
	UNC 1/2-13	751561
	UNC 9/16-12	751562
	UNC 5/8-11	751563
	UNC 3/4-10	751564
	UNC 7/8-9	751565
	UNC 1-8 HSS <sup>1)</sup>	751566
	UNC 1 1/8-1 1/4-7	751567
	UNC 1 1/2-6	751568
	UNC 1 3/4-5	751569
UNC 2-2 1/4-4,5	751570	
UNC 2 1/2-2 3/4-4	751571	

Chaser dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm<sup>2</sup> (MPa) that are difficult to cut on request. HSS chaser dies with 50% surcharge. <sup>1)</sup> Some chasers only available in HSS. Chasers for left-hand threads 50% extra charge.