

# REMS quick-change die heads

Accessories for REMS die stocks  
and other makes

## REMS quick-change die heads

Proven technology, high-grade material and precise machining of die head, dies and cover form a unit and ensure an excellent start-cutting performance and easy threading. No stalling of dies. Long, precise pipe guidance for perfect pipe centering. The chip holes which become wider at the outside enable good chip flow and clean threads.

Thread type	Size	Art.-No.
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/8	521000
	R 1/4	521010
	R 3/8	521020
	R 1/2	521030
	R 3/4	521040
	R 1	521050
	R 1 1/4	521060
	R 1 1/2	521070
	R 2	521080
Pipe threads R tapered, left-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/8 LH	521100
	R 1/4 LH	521110
	R 3/8 LH	521120
	R 1/2 LH	521130
	R 3/4 LH	521140
	R 1 LH	521150
	R 1 1/4 LH	521160
	R 1 1/2 LH	521170
	R 2 LH	521180
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1.20.1	NPT 1/8	521200
	NPT 1/4	521210
	NPT 3/8	521220
	NPT 1/2	521230
	NPT 3/4	521240
	NPT 1	521250
	NPT 1 1/4	521260
	NPT 1 1/2	521270
	NPT 2	521280
Threads M for electric conduit EN 60423	M 16 x 1.5	521300
	M 20 x 1.5	521310
	M 25 x 1.5	521320
	M 32 x 1.5	521330
	M 40 x 1.5	521340
	M 50 x 1.5	521350



Right-hand  
pipe thread



Left-hand  
pipe thread



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# REMS dies

Accessories for REMS die stocks

## REMS dies

The proven, indestructible REMS quality dies with precise cutting geometry ensure an excellent start-cutting performance, easy threading and clean threads. Dies in a high-quality special-grade steel, fully tempered and hardened, for extremely long die life.

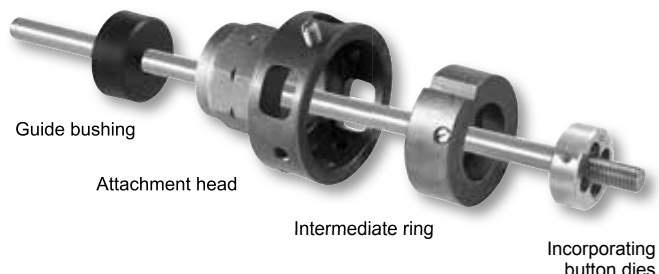
Thread type	Size	Art.-No.
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/8	521002
	R 1/4	521012
	R 3/8	521022
	R 1/2	521032
	R 3/4	521042
	R 1	521052
	R 1 1/4	521062
	R 1 1/2	521072
	R 2	521082
Pipe threads R tapered, left-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/8 LH	521102
	R 1/4 LH	521112
	R 3/8 LH	521122
	R 1/2 LH	521132
	R 3/4 LH	521142
	R 1 LH	521152
	R 1 1/4 LH	521162
	R 1 1/2 LH	521172
	R 2 LH	521182
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1.20.1	NPT 1/8	521202
	NPT 1/4	521212
	NPT 3/8	521222
	NPT 1/2	521232
	NPT 3/4	521242
	NPT 1	521252
	NPT 1 1/4	521262
	NPT 1 1/2	521272
	NPT 2	521282
Threads M for electric conduit EN 60423	M 16 x 1.5	521302
	M 20 x 1.5	521312
	M 25 x 1.5	521322
	M 32 x 1.5	521332
	M 40 x 1.5	521342
	M 50 x 1.5	521352



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# Attachment heads for button dies / intermediate rings / guide bushings

Accessories for REMS die stocks and other makes



## Attachment heads

Attachment heads for incorporating standard, round button dies of all thread types. Locking of button dies to the attachment head with stud bolt.

Description	Size	Art.-No.
Attachment head for button dies	Ø 65 mm	731200
Attachment head for button dies	G 1¼	731250
Attachment head for button dies	Ø 105 mm	541401

## Intermediate rings

Intermediate rings for different outside diameters of button dies.

Description	Size	I.D. mm	Art.-No.
Intermediate rings to attachment head 731200	M 6-9	20/25	731205
	M 10-11	30	731210
	M 12-14 (Pg 7-9)	38	731220
	M 16-20 (Pg 11-13.5)	45	731230
	M 22-24 (Pg 16)	55	731240
without intermediate ring	M 27-30 (Pg 21-29)	65	
Intermediate rings to attachment head 541401	Ø 65/105 (Pg 21-29)	65	541404
	Ø 75/105	75	541406
	Ø 90/105 (Pg 36)	90	541410
without intermediate ring	Pg 42-48	105	

## Guide bushings

Guide bushings for easy and concentric start-cutting.

Description	Size	Art.-No.
Guide bushings to attachment head 731200	Ø 6	731301
	Ø 8	731302
	Ø 10	731303
	Ø 12	731304
	Ø 14	731305
	Ø 16	731306
	Ø 18	731307
	Ø 20	731308
	Ø 22	731309
	Ø 24	731310
	Ø 27	731311
	Ø 30	731312
	Ø 12.8 (Pg 7)	731320
	Ø 15.5 (Pg 9)	731321
	Ø 18.9 (Pg 11)	731322
	Ø 20.7 (Pg 13.5)	731323
Ø 22.8 (Pg 16)	731324	
Ø 28.6 (Pg 21)	731325	
Ø 37.3 (Pg 29)	731326	
Guide bushings to attachment head 541401	Ø 28.6 (Pg 21)	541413
	Ø 37.3 (Pg 29)	541414
	Ø 47.3 (Pg 36)	541415
	Ø 54.3 (Pg 42)	541416



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