

Robust, compact high performance machine for threading, cutting, deburring, threading of nipples, roll grooving. For installation, metalworking, industry. For job site and workshop.

Pipe threads	( <sup>1</sup> / <sub>16</sub> ) ½–4", 16–63 mm
Bolt threads	(6) 20–60 mm, ½–2"

Thread types see page 38.

Pipe grooving with REMS roll grooving attachment	DN 25–300 1–12"
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**REMS Magnum – the super machine up to 4".  
Exceptionally round and clean threads up to 4"  
by using 6 threading dies.**

### Operating principle

Rotating material - stationary tools.

### Design

Robust, compact, job site-proven design. Favorable size and weight, e.g. REMS Magnum 4000 L-T only 81 kg. Large work and chip compartment. Tool support.

#### 2 versions:

- Light version L-T with removable large oil basin and chip tray.
- Version T with integrated, even larger oil basin and chip tray.

For workbench. Stand, collapsible wheel stand or wheel stand with material shelf, as an accessory, for easy transport, optimum working height and stable positioning.

### Drive

Extremely powerful and fast. Completely maintenance-free gear which runs in a sealed oil bath.

#### Choice of 3 powerful motors:

- Strong universal motor, 1700 W.  
Overload protection. Spindle speed 23 rpm.
- Pole-reversible capacitor motor, 2100 W.  
Overload protection. 2 spindle speeds 20 and 10 rpm, also under full load. **Extremely quiet running.**
- Pole-reversible 3~ induction motor, 2000 W.  
Overload protection. 2 spindle speeds 20 and 10 rpm, also under full load. **Extremely quiet running.**

Operator-friendly safety foot switch with emergency-stop, 2-step. Foot switch, can be loaded with the full body weight during operation.

### Chuck

Proven quick-action hammer chuck, self-tightening. No slipping of pipes. Large space between chuck and centering device ensures secure clamping of long pipes. Rear centering device for alignment of the material.

### Automatic lubrication and cooling

Robust, proven oil pump with high pumping volume. Optimized oil distribution directly onto the threading point through the die head ensures clean threads and long service life of dies, gear and motor.

### Universal automatic die head

Only 1 universal automatic die head each for the sizes <sup>1</sup>/<sub>16</sub>–2" and 2½–4" for all threads, including long threads; automatic opening with automatic thread-length-stop for tapered threads. 6 dies 2½–4" ensure a favourable distribution of the cutting force onto the pipe, hence round and clean threads. Fast and easy adjustment of thread size. Simple and fast change of dies through lock-in positioning in die holder.

### Dies

The proven, indestructible REMS quality dies with precise cutting geometry ensure an excellent start-cutting performance, easy threading and clean threads. Dies in a high-quality special-grade steel, fully tempered and hardened, for extremely long die life.

### Pipe cutter

Self centering. Robust body made of forged steel. Ergonomic, wide handle for powerful infeed of spindle. Specially hardened cutter wheel in tough-hard REMS die-steel ensures long service life.

### Inner pipe deburrer

Robust, easy-to-handle deburring device for adjustable deburring positioning. Specially hardened and designed deburring blade ensures easy deburring and extremely long service life. Two cutting edges for optimum chip flow, specially for small diameters.

### Tool sets

For 2½–4" and ¼–2" one complete tool set each adapted to the work range with universal die head, pipe cutter, inner-pipe-deburring device, pressing lever, dies.



German Quality Product



Choice of 3 powerful motors.



### Thread-cutting oil

REMS Sanitol and REMS Spezial (page 47). Specially developed for threading. High cooling and lubricating effect. Essential for clean threads and longer service life of dies, tools and machines.

### Nipple-threading

Efficient with automatic internal clamping REMS Nippelfix ½–4" or with manual internal clamping REMS Nippelspanner ¾–2" (page 46).

### REMS roll grooving attachment

Robust, compact roll grooving attachment with oil hydraulic in-feed for pipe grooving of grooved coupling systems DN 25–300, 1–12" (page 48).



Stand (Accessory)



Wheel stand (accessory)



Collapsible wheel stand (Accessory)

### Supply format

**REMS Magnum.** Threading machine for pipe threads ( $1/16$ ) ½–4", 16–63 mm, bolt threads (6) 20–60 mm, ½–2". With maintenance-free gear, safety foot switch with emergency-stop, self-tightening quick-action hammer chuck, rear centering device, automatic lubrication and cooling. With tool sets  $1/16$ –2" and/or 2½–4", each consisting of universal automatic die head for all threads, also long threads; automatic opening, with automatic thread-length-stop for tapered threads, dies for pipe threads, tapered, ISO 7-1, EN 10226 (DIN 2999, BSPT) R right-hand, pipe cutter, inner pipe deburrer, pressing lever. Tool support. Choice of 3 motors. Version L-T with removable large oil basin and chip tray. Version T with integrated, even larger oil basin and chip tray. For workbench, stand, collapsible wheel stand or wheel stand with material shelf. In a carton.

Description	Version/Equipment	Art.-No.
<b>4000 L-T</b>	Universal motor 230 V or 110 V, 50–60 Hz, 1700 W. 23 rpm.	
	<b>Equipment R ½–2</b>	380447
	<b>Equipment R 2½–4</b>	380441
	<b>Equipment R ½–4</b>	380444
<b>4010 L-T</b>	Pole-reversible capacitor motor 230 V, 50 Hz, 2100 W. 20/10 rpm, also under full load. Extremely quiet running.	
	<b>Equipment R ½–2</b>	380448
	<b>Equipment R 2½–4</b>	380442
	<b>Equipment R ½–4</b>	380445
<b>4020 L-T</b>	Pole-reversible 3~ induction motor 400 V, 50 Hz, 2000 W. 20/10 rpm, also under full load. Extremely quiet running.	
	<b>Equipment R 2½–4</b>	380443
	<b>Equipment R ½–4</b>	380446
<b>4000 T</b>	Universal motor 230 V or 110 V, 50–60 Hz, 1700 W. 23 rpm.	
	<b>Equipment R 2½–4</b>	380426
	<b>Equipment R ½–4</b>	380429
<b>4010 T</b>	Pole-reversible capacitor motor 230 V, 50 Hz, 2100 W. 20/10 rpm, also under full load. Extremely quiet running.	
	<b>Equipment R 2½–4</b>	380427
	<b>Equipment R ½–4</b>	380430
<b>4020 T</b>	Pole-reversible 3~ induction motor 400 V, 50 Hz, 2000 W. 20/10 rpm, also under full load. Extremely quiet running.	
	<b>Equipment R 2½–4</b>	380428
	<b>Equipment R ½–4</b>	380431

Other voltages and NPT versions on request.

### Accessories

Description	Art.-No.
<b>Stand</b>	344105
<b>Wheel stand with material shelf</b>	344100
<b>Collapsible wheel stand</b>	344150
<b>Dies</b> see page 38.	
<b>Tool set <math>1/16</math>–2" complete</b> with universal automatic die head, dies for pipe threads, tapered, ISO 7-1, EN 10226 (DIN 2999, BSPT) R ½–¾ and R 1–2 right-hand, pipe cutter, inner pipe deburrer, pressing lever.	340100
<b>Universal automatic die head <math>1/16</math>–2"</b> and others	341000
<b>Universal automatic die head 2½–4"</b>	381000
<b>REMS cutter wheel St ½–4", s 8</b>	341614
<b>REMS cutter wheel St 1–4", s 12</b>	381622
<b>Thread-cutting oil</b> see page 47.	
<b>Nipple holder</b> see page 46.	
<b>REMS Herkules material supports</b> , see page 94.	
<b>REMS roll grooving attachment</b> for pipe grooving, see page 48.	347000

