

# REMS Lot Cu 3

Soft solder Sn97Cu3, ISO 9453:2014

Soft soldering of copper tubes with copper, red copper cast and brass fittings for cold and hot water installation, heating installation ≤ 110°C (230°F).

In accordance with DVGW work sheet GW 2.

Alloy (weight %)	97 % Sn, 3 % Cu
Melting temperature	230–250°C (450–480°F)

## REMS Lot Cu 3 – quality soft solder.

Lead-free, harmless to health and environment.  
Silver-free, complies with standards. Very low price.

### Supply format

**REMS Lot Cu 3.** 250-g spool soft solder wire Sn97Cu3, ISO 9453:2014, Ø 3 mm, for soft soldering of copper tubes with copper, red copper cast and brass fittings for cold and hot water installation, heating installation ≤ 110°C (230°F).

	Art.-No.	
	160200	



German Quality Product

# REMS Paste Cu 3

Soft solder paste of solder powder Sn97Cu3 according to ISO 9453:2014 and flux 3.1.1.C, EN 29454-1:1994

Soft soldering of copper tubes with copper, red copper cast and brass fittings for cold and hot water installation, heating installation ≤ 110°C (230°F).

In accordance with DVGW work sheet GW 7 (DVGW-Reg.-Nr. DV-0101AT2244)

## REMS Paste Cu 3 – quality soft solder paste.

Lead-free, harmless to health and environment.  
Silver-free, complies with standards. Very low price.

No additional flux consumption, paste contains flux already.  
Thus less danger of corrosion.

No overheating of tube and fitting because the melting of solder and the required temperature for soldering is clearly visible through the change of colour of paste.

High filling level of soldering joint, thereby good stability. Easy cleaning of remnants which are soluble in cold water.

Plastic bottle with brush integrated in cap which cannot get lost.

### Supply format

**REMS Paste Cu 3.** 250-g soft solder paste of solder powder Sn97Cu3 according to ISO 9453:2014 and flux 3.1.1.C, EN 29454-1:1994, for soft soldering of copper tubes with copper, red copper cast and brass fittings for cold and hot water installation, heating installation ≤ 110°C (230°F). DVGW approval mark. In plastic bottle with integrated brush.

	Art.-No.	
	160210	



German Quality Product

# REMS Lot P6

Brazing solder ISO 17672-CuP 179

Brazing of copper tubes with copper, red copper cast and brass fittings in cold and hot water installation, gas installation, refrigerating and air conditioning applications.

In accordance with DVGW work sheet GW 2.

Alloy (weight %)	94 % Cu, 6 % P
Melting temperature	710–890°C (1310–1640°F)

## REMS Lot P6 – quality brazing solder.

Universally applicable for almost all types of joints in copper pipe installations. Specially useful for capillary brazing joints of copper pipe installations without fittings. Wide melting range due to low phosphor content result in higher toughness of soldering joint.

Silver-free, complies with standards. Very low price.

### Supply format

**REMS Lot P6.** 1 kg brazing solder (rods) ISO 17672-CuP 179, Ø 2 mm, for brazing of copper tubes with copper, red copper cast and brass fittings for cold and hot water installation, gas installation, refrigerating and air conditioning applications. In a carton.

	Art.-No.	
	160220	

