

Robust, compact high performance machine for threading, cutting, deburring, threading of nipples, roll grooving.

Pipe threads	($\frac{1}{16}$) $\frac{1}{8}$ –2", 16–63 mm
Bolt threads	(6) 8–60 mm, $\frac{1}{4}$ –2"

Thread types see page 46.

Grooving of pipes with REMS roll grooving attachment	DN 25–300 1–12"
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REMS Magnum – the compact up to 2".

Operating principle

Rotating material – stationary tools.

Design

Robust, compact, job site-proven design. Favorable size and weight, e.g. REMS Magnum 2000 L-T only 62 kg. Large work and chip compartment. Tool support.

2 versions:

- Light version L-T with removable large oil basin and chip tray.
 - Version T with integrated, even larger oil basin and chip tray.
- For workbench. Stand, collapsible wheel stand or wheel stand with material shelf, as an accessory, for easy transport, optimum working height and stable positioning.

Drive

Extremely powerful and fast, e.g. thread R 2" in only 15 s. Completely maintenance-free gear which runs in a sealed oil bath.

Choice of 3 powerful motors:

- Strong universal motor, 1700 W.
Overload protection. Spindle speed 53 rpm.
- Pole-reversible capacitor motor, 2100 W.
Overload protection. 2 spindle speeds 52 and 26 rpm, also under full load. **Extremely quiet running.**
- Pole-reversible 3~ induction motor, 2000 W.
Overload protection. 2 spindle speeds 52 and 26 rpm, also under full load. **Extremely quiet running.**

Operator-friendly safety foot switch with emergency-stop, 2-step. Foot switch, can be loaded with the full body weight during operation.

Chuck

Proven quick-action hammer chuck, self-tightening. No slipping of pipes. Large space between chuck and centering device ensures secure clamping of long pipes. Rear centering device for alignment of the material. Collets are available for clamping pipes < Ø $\frac{1}{2}$ " and bolts < Ø 8 mm.

Automatic lubrication and cooling

Robust, proven oil pump with high pumping volume. Optimized oil distribution directly onto the threading point through the die head ensures clean threads and long service life of dies, gear and motor.

Universal automatic die head

Only **one** universal automatic die head for all threads, including long threads; automatic opening with automatic thread-length-stop for tapered threads. Fast and easy adjustment of thread size. Simple and fast change of dies through lock-in positioning in die holder.

Dies

The proven, indestructible REMS quality dies with precise cutting geometry ensure an excellent start-cutting performance, easy threading and clean threads. Dies in a high-quality special-grade steel, fully tempered and hardened, for extremely long die life.

Pipe cutter

Self centering. Robust body made of forged steel. Ergonomic, wide handle for powerful infeed of spindle. Specially hardened cutter wheel in tough-hard REMS die-steel ensures long service life.

Inner pipe deburrer

Robust, easy-to-handle deburring device for adjustable deburring positioning. Specially hardened and designed deburring blade ensures easy deburring and extremely long service life. Two cutting edges for optimum chip flow, specially for small diameters.

Thread-cutting oil

REMS Sanitol and REMS Spezial (page 53). Specially developed for threading. High cooling and lubricating effect. Essential for clean threads and longer service life of dies, tools and machines.

Nipple-threading

Efficient with automatic internal clamping REMS Nippelfix $\frac{1}{2}$ –2" (4") or with manual internal clamping REMS Nippelspanner $\frac{3}{8}$ –2" (page 52).

REMS roll grooving attachment

Robust, compact roll grooving attachment with oil hydraulic in-feed for pipe grooving of grooved coupling systems DN 25–300, 1–12" (page 54).



German Quality Product



Info



Choice of 3 powerful motors.





Supply format

REMS Magnum. Threading machine for pipe threads ($\frac{1}{16}$ –2", 16–63 mm, bolt thread (6) 8–60 mm, $\frac{1}{4}$ –2". With maintenance-free gear, safety foot switch with emergency-stop, self-tightening quick-action hammer chuck, rear centering device, automatic lubrication and cooling. With complete tool set consisting of one universal automatic die head for all threads, also long threads; automatic opening, with automatic thread-length-stop for tapered threads, dies for pipe threads, tapered, ISO 7-1, EN 10226 (DIN 2999, BSPT) R $\frac{1}{2}$ – $\frac{3}{4}$ " and R 1–2" right-hand, pipe cutter, inner pipe deburrer, pressing lever. Tool support. Choice of 3 motors. Version L-T with removable large oil basin and chip tray. Version T with integrated, even bigger oil tray and chip tray. For workbench, stand, collapsible wheel stand or wheel stand with material shelf. In a carton.

Description	Version	Art.-No.	€
2000 L-T	Universal motor 230 V or 110 V, 50–60 Hz, 1700 W. 53 rpm.	340226R220	5.029,00
2010 L-T	Pole-reversible capacitor motor 230 V, 50 Hz, 2100 W. 52/26 rpm, also under full load. Extremely quiet running.	340227R220	5.459,00
2020 L-T	Pole-reversible 3~ induction motor 400 V, 50 Hz, 2000 W. 52/26 rpm, also under full load. Extremely quiet running.	340228R380	5.629,00
2000 T*	Universal motor 230 V or 110 V, 50–60 Hz, 1700 W. 53 rpm.	340220R220	6.220,00
2010 T*	Pole-reversible capacitor motor 230 V, 50 Hz, 2100 W. 52/26 rpm, also under full load. Extremely quiet running.	340221R220	6.650,00
2020 T*	Pole-reversible 3~ induction motor 400 V, 50 Hz, 2000 W. 52/26 rpm, also under full load. Extremely quiet running.	340222R380	6.820,00

Other voltages and NPT versions on request. Version 2010/2020 for right-hand and left-hand threads. *T versions with REMS roll grooving device for roll grooving can only be used up to DN 200, 8".

Accessories

Description	Art.-No.	€
Stand	344105R	310,00
Wheel stand with material shelf	344100R	526,00
Collapsible wheel stand	344150R	753,00
Dies see page 46.		
Universal automatic die head $\frac{1}{16}$ –2" quick-change die head instead of changing the dies	341000RR	830,00
Changeover valve , for reversing flow direction of the coolant-lubricant pump for cutting left-handed threads with REMS Magnum 2010, 2020, 3010, 3020, 4010 and 4020	342080RX	152,70
Cutter wheel St $\frac{1}{2}$ –4", s 8	341614R	16,60
Thread-cutting oil see page 53.		
Nipple holder see page 52.		
REMS Herkules material supports, see page 115.		
REMS roll grooving attachment for pipe grooving, see page 54.	347000R	2.400,00

