

REMS quick-change die heads

Accessories for REMS die stocks and other makes

REMS quick-change die heads

Proven technology, high-grade material and precise machining of die head, dies and cover form a unit and ensure an excellent start-cutting performance and easy threading. No stalling of dies. Long, precise pipe guidance for perfect pipe centering. The chip holes which become wider at the outside enable good chip flow and clean threads.

Thread type	Size	Art.-No.	Din.
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/8	521000	24 900,00
	R 1/4	521010	21 710,00
	R 3/8	521020	14 690,00
	R 1/2	521030	15 330,00
	R 3/4	521040	15 960,00
	R 1	521050	16 600,00
	R 1 1/4	521060	17 240,00
	R 1 1/2	521070	20 430,00
	R 2	521080	21 710,00
Pipe threads R tapered, left-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/8 LH	521100	29 880,00
	R 1/4 LH	521110	26 050,00
	R 3/8 LH	521120	17 620,00
	R 1/2 LH	521130	18 390,00
	R 3/4 LH	521140	19 160,00
	R 1 LH	521150	19 920,00
	R 1 1/4 LH	521160	20 690,00
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1.20.1	NPT 1/8	521200	24 900,00
	NPT 1/4	521210	21 710,00
	NPT 3/8	521220	14 690,00
	NPT 1/2	521230	15 330,00
	NPT 3/4	521240	15 960,00
	NPT 1	521250	16 600,00
	NPT 1 1/4	521260	17 240,00
Threads M for electric conduit EN 60423	M 16 x 1.5	521300	19 160,00
	M 20 x 1.5	521310	19 160,00
	M 25 x 1.5	521320	19 920,00
	M 32 x 1.5	521330	20 690,00
	M 40 x 1.5	521340	24 520,00
	M 50 x 1.5	521350	26 050,00



Right-hand pipe thread



Left-hand pipe thread

German Quality Product

REMS dies

Accessories for REMS die stocks

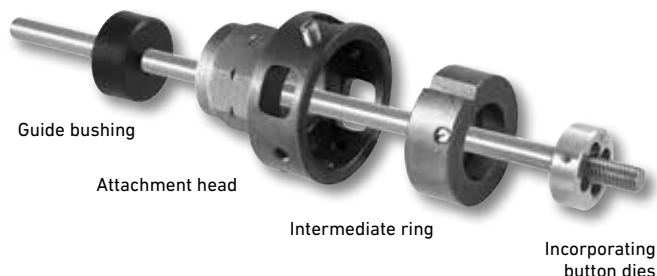
REMS dies

The proven, indestructible REMS quality dies with precise cutting geometry ensure an excellent start-cutting performance, easy threading and clean threads. Dies in a high-quality special-grade steel, fully tempered and hardened, for extremely long die life.

Thread type	Size	Art.-No.	Din.
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/8	521002RWS	11 370,00
	R 1/4	521012RWS	10 730,00
	R 3/8	521022RWS	10 730,00
	R 1/2	521032RWS	10 730,00
	R 3/4	521042RWS	11 750,00
	R 1	521052RWS	11 750,00
	R 1 1/4	521062RWS	11 750,00
	R 1 1/2	521072RWS	11 750,00
	R 2	521082RWS	11 750,00
Pipe threads R tapered, left-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/8 LH	521102RWS	13 670,00
	R 1/4 LH	521112RWS	12 900,00
	R 3/8 LH	521122RWS	12 900,00
	R 1/2 LH	521132RWS	12 900,00
	R 3/4 LH	521142RWS	14 180,00
	R 1 LH	521152RWS	14 180,00
	R 1 1/4 LH	521162RWS	14 180,00
	R 1 1/2 LH	521172RWS	14 180,00
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1.20.1	NPT 1/8	521202RWS	11 370,00
	NPT 1/4	521212RWS	10 730,00
	NPT 3/8	521222RWS	10 730,00
	NPT 1/2	521232RWS	10 730,00
	NPT 3/4	521242RWS	11 750,00
	NPT 1	521252RWS	11 750,00
	NPT 1 1/4	521262RWS	11 750,00
	NPT 1 1/2	521272RWS	11 750,00
Threads M for electric conduit EN 60423	M 16 x 1.5	521302RWS	14 180,00
	M 20 x 1.5	521312RWS	14 180,00
	M 25 x 1.5	521322RWS	14 180,00
	M 32 x 1.5	521332RWS	14 180,00
	M 40 x 1.5	521342RWS	14 180,00
	M 50 x 1.5	521352RWS	14 100,00



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Attachment heads

Attachment heads for incorporating standard, round button dies of all thread types. Locking of button dies to the attachment head with stud bolt.

Description	Size	Art.-No.	Din.
Attachment head for button dies	Ø 65 mm	731200	18 770,00
Attachment head for button dies	G 1¼	731250	19 540,00
Attachment head for button dies	Ø 105 mm	541401	24 140,00

Intermediate rings

Intermediate rings for different outside diameters of button dies.

Description	Size	I.D. mm	Art.-No.	Din.
Intermediate rings to attachment head 731200	M 6-9	20/25	731205	10 470,00
	M 10-11	30	731210	10 470,00
	M 12-14 (Pg 7-9)	38	731220	10 470,00
	M 16-20 (Pg 11-13,5)	45	731230	10 470,00
	M 22-24 (Pg 16)	55	731240	10 470,00
without intermediate ring	M 27-30 (Pg 21-29)	65		
Intermediate rings to attachment head 541401	Ø 65/105 (Pg 21-29)	65	541404	11 880,00
	Ø 75/105	75	541406	11 880,00
	Ø 90/105 (Pg 36)	90	541410	11 880,00
without intermediate ring	Pg 42-48	105		

Guide bushings

Guide bushings for easy and concentric start-cutting.

Description	Size	Art.-No.	Din.
Guide bushings to attachment head 731200	Ø 6	731301	3 320,00
	Ø 8	731302	3 320,00
	Ø 10	731303	3 320,00
	Ø 12	731304	3 320,00
	Ø 14	731305	3 320,00
	Ø 16	731306	3 320,00
	Ø 18	731307	3 320,00
	Ø 20	731308	3 320,00
	Ø 22	731309	3 320,00
	Ø 24	731310	3 320,00
	Ø 27	731311	3 320,00
	Ø 30	731312	3 320,00
	Ø 12.8 (Pg 7)	731320	3 320,00
	Ø 15.5 (Pg 9)	731321	3 320,00
	Ø 18.9 (Pg 11)	731322	3 320,00
	Ø 20.7 (Pg 13.5)	731323	3 320,00
	Ø 22.8 (Pg 16)	731324	3 320,00
	Ø 28.6 (Pg 21)	731325	3 320,00
Ø 37.3 (Pg 29)	731326	3 320,00	
Guide bushings to attachment head 541401	Ø 28.6 (Pg 21)	541413	3 840,00
	Ø 37.3 (Pg 29)	541414	3 840,00
	Ø 47.3 (Pg 36)	541415	3 840,00
	Ø 54.3 (Pg 42)	541416	3 840,00



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