

Powerful, proven, easy-to-transport compact machine. Ideal for sanitary installation, drain pipe installation, chimney reconstruction with PVDF pipes. For job site and workshop.

### Plastic pipes and fittings

in PB, PE, PP, PVDF

Ø 75–250 mm

PE Ø 75–140 mm	SDR ≥ 6
PE Ø 75–160 mm	SDR ≥ 9
PE Ø 75–180 mm	SDR ≥ 11
PE Ø 75–200 mm	SDR ≥ 13.6
PE Ø 75–225 mm	SDR ≥ 17.6
PE Ø 75–250 mm	SDR ≥ 22

### REMS SSM 250KS – compact and robust.

#### Design

Compact, robust, job site-proven. Easy to carry.

Machine on sheet metal base weighs 109 kg.

- Base frame in aluminium cast
- Free suspension of butt welding unit for exact alignment of the faces to be welded
- Electric facing cutter unit for plane-parallel machining of pipe ends
- Smooth sliding, roller-bearing mounting of butt welding unit and electric facing cutter unit
- Quick clamping device, also suitable for angular branches.
- Pressing device, clear scale for easy reading of jointing pressure, clamping handle for pressure holding
- Machine on sheet steel base with built-in drawer for clamping and pipe rest inserts.
- Suitable for use on a work bench or on the standard supplied sheet metal cabinet (= carrying case).

#### Heating element according to DVS

Plate-shaped, plane-parallel heating element according to DVS. Electric heater embedded in corrosion-resistant cast aluminium for indirect heat transfer.

High-quality, long-lasting PTFE coating prevents adherence of plastic remnants as well as oxidizing, and enables easy cleaning. Ideal temperature distribution and constant temperature at the complete working area.

#### Electronic temperature control

Adjustable temperature 180–290°C, preset for PE pipes. The electronic temperature control automatically controls the preset temperature within the permitted range according to DVS. Temperature control lamp and power control lamp.

#### Facing cutter unit

Electric facing cutter unit with special, high torque universal motor, 500 W, for plane-parallel machining of one or both pipe ends according to DVS. Fast positioning of facing cutter with proven safety switch. Closed facing cutter housing. Specially hardened and specially ground planing blades guarantee easy, vibration-free planing.

#### Quick clamping device for angular branches

Sturdy quick clamping device made of nickel-plated steel which grips the pipe all round, consisting of 2 clamps Ø 250 mm with jaws Ø 250 mm, with 2 clamping jaws and 2 clamping inserts each for pipes of Ø 75, 90, 110, 125, 160, 200 mm. Also suitable for angular branches. Clamping jaws and clamping inserts available for pipes of Ø 140, 180, 225 mm.

#### Pipe supports

Multiple adjustment, easy positioning of pipe supports for supporting and easy axial alignment of pipes and fittings. 2 pipe support inserts each for pipes Ø 75, 90, 110, 125, 140, 160, 180, 200, 225, 250 mm. Pipe rest inserts available for pipes of Ø 140, 180, 225 mm.

### Supply format

**REMS SSM 250K.** Butt welding machine for plastic pipes and fittings in PB, PE, PP, PVDF. PE Ø 75–140 mm SDR ≥ 6, PE Ø 75–160 mm SDR ≥ 9, PE Ø 75–180 mm SDR ≥ 11, PE Ø 75–200 mm SDR ≥ 13.6, PE Ø 75–225 mm SDR ≥ 17.6, PE Ø 75–250 mm SDR ≥ 22. Butt welding unit with PTFE-coated heating element 230 V, 50–60 Hz, 1300 W. Adjustable temperature 180–290°C, preset for PE pipes. Electronic temperature control. Electric facing cutter unit 230 V, 50–60 Hz, 500 W. Quick clamping device, also for angular branches, consisting of 2 clamps Ø 250 mm with jaws Ø 250 mm, with 2 clamping jaws and 2 clamping inserts each for pipes of Ø 75, 90, 110, 125, 160, 200 mm. 2 pipe rests with pipe rest inserts Ø 75, 90, 110, 125, 160, 200, 250 mm. Sheet steel base with built-in drawer. Work key. Closed sheet metal cabinet = carrying case.

	Art.-No.	Din.
	254025R220	<b>1 215 500,00</b>

### Accessories

Description	Art.-No.	Din.
<b>Planing blade</b> (piece)	254103	<b>22 600,00</b>

