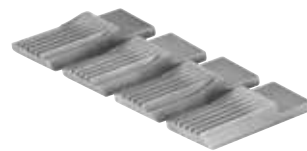




German Quality Product



Info



German Quality Product

Chasers and holders (threading set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm² (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm² (MPa). The chasers sit in a special holder system. Chasers and holders together form a threading set.

Thread type	Size	Art.-No.	€
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16 – 1/8	759250RWS	872,00
	R 1/8 – 3/8	759251RWS	872,00
	R 1/2 – 3/4	759252RWS	872,00
	R 1 – 2	759253RWS	872,00
	R 2 1/2	759254RWS	872,00
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16 – 1/8	759255RWS	872,00
	G 1/8 – 3/8 HSS ¹⁾	759256RHSS	1 071,50
	G 1/2 – 3/4 HSS ¹⁾	759257RHSS	1 071,50
	G 1 – 2 HSS ¹⁾	759258RHSS	1 071,50
	G 2 1/2 HSS ¹⁾	759259RHSS	1 071,50
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1	NPT 1/16 – 1/8	759360RWS	872,00
	NPT 1/8 – 3/8 HSS ¹⁾	759361RHSS	1 071,50
	NPT 1/2 – 3/4 HSS ¹⁾	759362RHSS	1 071,50
	NPT 1 – 2 HSS ¹⁾	759363RHSS	1 071,50
	NPT 2 1/2 HSS ¹⁾	759364RHSS	1 071,50
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1	NPSM 1/16 – 1/8	759365RWS	872,00
	NPSM 1/8 – 3/8	759366RWS	872,00
	NPSM 1/2 – 3/4 HSS ¹⁾	759367RHSS	1 071,50
	NPSM 1 – 2 HSS ¹⁾	759368RHSS	1 071,50
Conduit threads Pg DIN 40430	Pg 7	759260RWS	872,00
	Pg 9 – 16	759261RWS	872,00
	Pg 21 – 48	759262RWS	872,00
Conduit threads M EN 60423	M 16 – 20 × 1.5	759263RWS	872,00
	M 25 – 32 × 1.5	759264RWS	872,00
	M 40 – 50 × 1.5	759265RWS	872,00
	M 63 × 1.5 HSS ¹⁾	759330RHSS	1 071,50
Threads M for rebar ISO 261 (DIN 13)	M 14 – 16 HSS	759274RHSSZ	1 071,50
	M 18 – 22 HSS	759275RHSSZ	1 071,50
	M 24 – 27 HSS	759276RHSSZ	1 071,50
	M 30 – 33 HSS	759277RHSSZ	1 071,50
	M 36 – 39 HSS	759278RHSSZ	1 201,00
	M 42 – 45 HSS	759279RHSSZ	1 201,00
Metric bolt threads M ISO 261 (DIN 13)	M 6 HSS ¹⁾	759270RHSS	1 071,50
	M 8	759271RWS	872,00
	M 10	759272RWS	872,00
	M 12	759273RWS	872,00
	M 14 – 16	759274RWS	872,00
	M 18 – 22	759275RWS	872,00
	M 24 – 27	759276RWS	872,00
	M 30 – 33	759277RWS	872,00
	M 36 – 39	759278RWS	963,00
	M 42 – 45	759279RWS	963,00
	M 48 – 52 HSS ¹⁾	759280RHSS	1 201,00
	M 56 – 60 HSS ¹⁾	759281RHSS	1 201,00
	M 64 – 72 HSS ¹⁾	759282RHSS	1 201,00
Bolt threads UNC Unified Inch Screw Thread ASME B1.1	UNC 1/4 – 20	759370RWS	872,00
	UNC 5/16 – 18	759371RWS	872,00
	UNC 3/8 – 16	759372RWS	872,00
	UNC 7/16 – 14	759373RWS	872,00
	UNC 1/2 – 13	759374RWS	872,00
	UNC 5/8 – 12	759375RWS	872,00
	UNC 3/4 – 11	759376RWS	872,00
	UNC 7/8 – 10	759377RWS	872,00
	UNC 1 – 9	759378RWS	872,00
	UNC 1 – 8 HSS ¹⁾	759379RHSS	1 071,50
	UNC 1 1/8 – 7	759380RWS	872,00
	UNC 1 3/8 – 1 1/2 – 6	759381RWS	963,00
	UNC 1 3/4 – 5	759382RWS	963,00
	UNC 2 – 2 1/4 – 4.5	759383RWS	963,00
	UNC 2 1/2 – 2 3/4 – 4	759384RWS	963,00
	UNC 1/4 – 20	759370RWS	872,00
	UNC 5/16 – 18	759371RWS	872,00
	UNC 3/8 – 16	759372RWS	872,00
	UNC 7/16 – 14	759373RWS	872,00
	UNC 1/2 – 13	759374RWS	872,00

Dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm² (MPa) that are difficult to cut on request. Dies with HSS chaser dies with 50% surcharge on chaser dies. ¹⁾ Some chasers only available in HSS. Threading sets for left-hand threads 50% extra charge on chasers.

Chasers (set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm² (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm² (MPa).

Thread type	Size	Art.-No.	€
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16 – 1/8	751501RWS	399,00
	R 1/8 – 3/8	751502RWS	399,00
	R 1/2 – 3/4	751503RWS	399,00
	R 1 – 2 1/2	751504RWS	399,00
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16 – 1/8 HSS ¹⁾	751505RHSS	598,50
	G 1/8 – 3/8	751506RHSS	598,50
	G 1/2 – 3/4 HSS ¹⁾	751507RHSS	598,50
	G 1 – 2 1/2 HSS ¹⁾	751508RHSS	598,50
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1	NPT 1/16 – 1/8	751544RWS	399,00
	NPT 1/8 – 3/8 HSS ¹⁾	751545RHSS	598,50
	NPT 1/2 – 3/4 HSS ¹⁾	751546RHSS	598,50
	NPT 1 – 2 HSS ¹⁾	751547RHSS	598,50
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1	NPSM 1/16 – 1/8	751548RHSS	598,50
	NPSM 1/8 – 3/8	751549RWS	399,00
	NPSM 1/2 – 3/4 HSS ¹⁾	751550RWS	399,00
	NPSM 1 – 2	751551RHSS	598,50
Conduit threads Pg DIN 40430	Pg 7	751509RWS	399,00
	Pg 9 – 16	751510RWS	399,00
	Pg 21 – 48	751511RWS	399,00
Conduit threads M EN 60423	M 16 – 63 × 1.5 (M 10)	751518RWS	399,00
Threads M for rebar ISO 261 (DIN 13)	M 14 – 16 HSS	751520RHSSZ	598,50
	M 18 – 22 HSS	751521RHSSZ	598,50
	M 24 – 27 HSS	751522RHSSZ	598,50
	M 30 – 33 HSS	751523RHSSZ	598,50
	M 36 – 39 HSS	751524RHSSZ	714,00
	M 42 – 45 HSS	751525RHSSZ	714,00
Metric bolt threads M ISO 261 (DIN 13)	M 6	751516RHSS	598,50
	M 8	751517RWS	399,00
	M 10 (M 16 – 63 × 1.5)	751518RWS	399,00
	M 12	751519RWS	399,00
	M 14 – 16	751520RWS	399,00
	M 18 – 22	751521RWS	399,00
	M 24 – 27	751522RWS	399,00
	M 30 – 33	751523RWS	399,00
	M 36 – 39	751524RWS	476,00
	M 42 – 45	751525RWS	476,00
	M 48 – 52	751526RWS	476,00
	M 56 – 60	751527RWS	476,00
	M 64 – 72	751528RWS	476,00
Bolt threads UNC Unified Inch Screw Thread ASME B1.1	UNC 1/4 – 20	751557RWS	399,00
	UNC 5/16 – 18	751558RWS	399,00
	UNC 3/8 – 16	751559RWS	399,00
	UNC 7/16 – 14	751560RWS	399,00
	UNC 1/2 – 13	751561RWS	399,00
	UNC 5/8 – 12	751562RWS	399,00
	UNC 3/4 – 11	751563RWS	399,00
	UNC 7/8 – 10	751564RWS	399,00
	UNC 1 – 9	751565RWS	399,00
	UNC 1 – 8 HSS ¹⁾	751566RHSSZ	598,50
	UNC 1 1/8 – 7	751567RWS	399,00
	UNC 1 3/8 – 1 1/2 – 6	751568RWS	476,00
	UNC 1 3/4 – 5	751569RWS	476,00
	UNC 2 – 2 1/4 – 4.5	751570RWS	476,00
	UNC 2 1/2 – 2 3/4 – 4	751571RWS	476,00

Chaser dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm² (MPa) that are difficult to cut on request. HSS chaser dies with 50% surcharge. ¹⁾ Some chasers only available in HSS. Chasers for left-hand threads 50% extra charge.