



German Quality Product



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### Chasers and holders (threading set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm<sup>2</sup> (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm<sup>2</sup> (MPa). The chasers sit in a special holder system. Chasers and holders together form a threading set.

| Thread type   | Size   | Art.-No.      | €               |               |
|---|--|---------------|-----------------|---------------|
| Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)     | R 1/16 - 1/8   | 759250RWS     | <b>870,00</b>   |               |
|   | R 1/4 - 3/8  | 759251RWS     | <b>870,00</b>   |               |
|   | R 1/2 - 3/4  | 759252RWS     | <b>870,00</b>   |               |
|   | R 1 - 2  | 759253RWS     | <b>870,00</b>   |               |
|   | R 2 1/2  | 759254RWS     | <b>870,00</b>   |               |
| Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)             | G 1/16 - 1/8   | 759255RWS     | <b>870,00</b>   |               |
|   | G 1/4 - 3/8 HSS <sup>1)</sup>                        | 759256RHSS    | <b>1 070,00</b> |               |
|   | G 1/2 - 3/4 HSS <sup>1)</sup>                        | 759257RHSS    | <b>1 070,00</b> |               |
|   | G 1 - 2 HSS <sup>1)</sup>                            | 759258RHSS    | <b>1 070,00</b> |               |
|   | G 2 1/2 HSS <sup>1)</sup>                            | 759259RHSS    | <b>1 070,00</b> |               |
| Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1      | NPT 1/16 - 1/8                                       | 759360RWS     | <b>870,00</b>   |               |
|   | NPT 1/4 - 3/8 HSS <sup>1)</sup>                      | 759361RHSS    | <b>1 070,00</b> |               |
|   | NPT 1/2 - 3/4 HSS <sup>1)</sup>                      | 759362RHSS    | <b>1 070,00</b> |               |
|   | NPT 1 - 2 HSS <sup>1)</sup>                          | 759363RHSS    | <b>1 070,00</b> |               |
|   | NPT 2 1/2 HSS <sup>1)</sup>                          | 759364RHSS    | <b>1 070,00</b> |               |
| Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1 | NPSM 1/16 - 1/8                                      | 759365RWS     | <b>870,00</b>   |               |
|   | NPSM 1/4 - 3/8                                       | 759366RWS     | <b>870,00</b>   |               |
|   | NPSM 1/2 - 3/4 HSS <sup>1)</sup>                     | 759367RHSS    | <b>1 070,00</b> |               |
|   | NPSM 1 - 2 HSS <sup>1)</sup>                         | 759368RHSS    | <b>1 070,00</b> |               |
| Conduit threads Pg DIN 40430  | Pg 7   | 759260RWS     | <b>870,00</b>   |               |
|   | Pg 9 - 16  | 759261RWS     | <b>870,00</b>   |               |
|   | Pg 21 - 48   | 759262RWS     | <b>870,00</b>   |               |
| Conduit threads M EN 60423  | M 16 - 20 x 1.5                                      | 759263RWS     | <b>870,00</b>   |               |
|   | M 25 - 32 x 1.5                                      | 759264RWS     | <b>870,00</b>   |               |
|   | M 40 - 50 x 1.5                                      | 759265RWS     | <b>870,00</b>   |               |
|   | M 63 x 1.5 HSS <sup>1)</sup>                         | 759330RHSS    | <b>1 070,00</b> |               |
| Threads M for rebar ISO 261 (DIN 13)                                      | M 14 - 16 HSS  | 759274RHSSZ   | <b>1 070,00</b> |               |
|   | M 18 - 22 HSS  | 759275RHSSZ   | <b>1 070,00</b> |               |
|   | M 24 - 27 HSS  | 759276RHSSZ   | <b>1 070,00</b> |               |
|   | M 30 - 33 HSS  | 759277RHSSZ   | <b>1 070,00</b> |               |
|   | M 36 - 39 HSS  | 759278RHSSZ   | <b>1 200,00</b> |               |
|   | M 42 - 45 HSS  | 759279RHSSZ   | <b>1 200,00</b> |               |
| Metric bolt threads M ISO 261 (DIN 13)                                    | M 6 HSS <sup>1)</sup>                                | 759270RHSS    | <b>1 070,00</b> |               |
|   | M 8  | 759271RWS     | <b>870,00</b>   |               |
|   | M 10   | 759272RWS     | <b>870,00</b>   |               |
|   | M 12   | 759273RWS     | <b>870,00</b>   |               |
|   | M 14 - 16  | 759274RWS     | <b>870,00</b>   |               |
|   | M 18 - 22  | 759275RWS     | <b>870,00</b>   |               |
|   | M 24 - 27  | 759276RWS     | <b>870,00</b>   |               |
|   | M 30 - 33  | 759277RWS     | <b>870,00</b>   |               |
|   | M 36 - 39  | 759278RWS     | <b>960,00</b>   |               |
|   | M 42 - 45  | 759279RWS     | <b>960,00</b>   |               |
|   | M 48 - 52 HSS <sup>1)</sup>                          | 759280RHSS    | <b>1 200,00</b> |               |
|   | M 56 - 60 HSS <sup>1)</sup>                          | 759281RHSS    | <b>1 200,00</b> |               |
|   | M 64 - 72 HSS <sup>1)</sup>                          | 759282RHSS    | <b>1 200,00</b> |               |
|   | Bolt threads UNC Unified Inch Screw Thread ASME B1.1 | UNC 1/4 - 20  | 759370RWS       | <b>870,00</b> |
|   |  | UNC 5/16 - 18 | 759371RWS       | <b>870,00</b> |
| UNC 3/8 - 16  |  | 759372RWS     | <b>870,00</b>   |               |
| UNC 7/16 - 14   |  | 759373RWS     | <b>870,00</b>   |               |
| UNC 1/2 - 13  |  | 759374RWS     | <b>870,00</b>   |               |
| UNC 9/16 - 12   |  | 759375RWS     | <b>870,00</b>   |               |
| UNC 5/8 - 11  |  | 759376RWS     | <b>870,00</b>   |               |
| UNC 3/4 - 10  |  | 759377RWS     | <b>870,00</b>   |               |
| UNC 7/8 - 9   |  | 759378RWS     | <b>870,00</b>   |               |
| UNC 1 - 8 HSS <sup>1)</sup>   |  | 759379RHSS    | <b>1 070,00</b> |               |
| UNC 1 1/8 - 7   |  | 759380RWS     | <b>870,00</b>   |               |
| UNC 1 3/8 - 6   |  | 759381RWS     | <b>960,00</b>   |               |
| UNC 1 3/4 - 5   |  | 759382RWS     | <b>960,00</b>   |               |
| UNC 2 - 4.5   |  | 759383RWS     | <b>960,00</b>   |               |
| UNC 2 1/2 - 4   |  | 759384RWS     | <b>960,00</b>   |               |

Dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm<sup>2</sup> (MPa) that are difficult to cut on request. Dies with HSS chaser dies with 50% surcharge on chaser dies. <sup>1)</sup> Some chasers only available in HSS. Threading sets for left-hand threads 50% extra charge on chasers.

### Chasers (set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm<sup>2</sup> (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm<sup>2</sup> (MPa).

| Thread type   | Size                                   | Art.-No.      | €             |               |
|---|--|---------------|---------------|---------------|
| Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)     | R 1/16 - 1/8                           | 751501RWS     | <b>397,00</b> |               |
|   | R 1/4 - 3/8                            | 751502RWS     | <b>397,00</b> |               |
|   | R 1/2 - 3/4                            | 751503RWS     | <b>397,00</b> |               |
|   | R 1 - 2 1/2                            | 751504RWS     | <b>397,00</b> |               |
| Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)             | G 1/16 - 1/8 HSS <sup>1)</sup>         | 751505RHSS    | <b>600,00</b> |               |
|   | G 1/4 - 3/8                            | 751506RHSS    | <b>600,00</b> |               |
|   | G 1/2 - 3/4 HSS <sup>1)</sup>          | 751507RHSS    | <b>600,00</b> |               |
|   | G 1 - 2 1/2 HSS <sup>1)</sup>          | 751508RHSS    | <b>600,00</b> |               |
| Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1      | NPT 1/16 - 1/8                         | 751544RWS     | <b>397,00</b> |               |
|   | NPT 1/4 - 3/8 HSS <sup>1)</sup>        | 751545RHSS    | <b>600,00</b> |               |
|   | NPT 1/2 - 3/4 HSS <sup>1)</sup>        | 751546RHSS    | <b>600,00</b> |               |
|   | NPT 1 - 2 HSS <sup>1)</sup>            | 751547RHSS    | <b>600,00</b> |               |
| Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1 | NPSM 1/16 - 1/8                        | 751549RWS     | <b>397,00</b> |               |
|   | NPSM 1/4 - 3/8                         | 751550RWS     | <b>397,00</b> |               |
|   | NPSM 1/2 - 3/4 HSS <sup>1)</sup>       | 751551RHSS    | <b>600,00</b> |               |
|   | NPSM 1 - 2                             | 751552RWS     | <b>397,00</b> |               |
| Conduit threads Pg DIN 40430  | Pg 7                                   | 751509RWS     | <b>397,00</b> |               |
|   | Pg 9 - 16                              | 751510RWS     | <b>397,00</b> |               |
|   | Pg 21 - 48                             | 751511RWS     | <b>397,00</b> |               |
| Conduit threads M EN 60423  | M 16 - 63 x 1.5 (M 10)                 | 751518RWS     | <b>397,00</b> |               |
|   | Threads M for rebar ISO 261 (DIN 13)   | M 14 - 16 HSS | 751520RHSSZ   | <b>600,00</b> |
| Threads M for rebar ISO 261 (DIN 13)                                      | M 18 - 22 HSS                          | 751521RHSSZ   | <b>600,00</b> |               |
|   | M 24 - 27 HSS                          | 751522RHSSZ   | <b>600,00</b> |               |
|   | M 30 - 33 HSS                          | 751523RHSSZ   | <b>600,00</b> |               |
|   | M 36 - 39 HSS                          | 751524RHSSZ   | <b>710,00</b> |               |
|   | M 42 - 45 HSS                          | 751525RHSSZ   | <b>710,00</b> |               |
|   | Metric bolt threads M ISO 261 (DIN 13) | M 6           | 751516RHSS    | <b>600,00</b> |
| M 8   |  | 751517RWS     | <b>397,00</b> |               |
| M 10 (M 16 - 63 x 1.5)  |  | 751518RWS     | <b>397,00</b> |               |
| M 12  |  | 751519RWS     | <b>397,00</b> |               |
| M 14 - 16   |  | 751520RWS     | <b>397,00</b> |               |
| M 18 - 22   |  | 751521RWS     | <b>397,00</b> |               |
| M 24 - 27   |  | 751522RWS     | <b>397,00</b> |               |
| M 30 - 33   |  | 751523RWS     | <b>397,00</b> |               |
| M 36 - 39   |  | 751524RWS     | <b>474,00</b> |               |
| M 42 - 45   |  | 751525RWS     | <b>474,00</b> |               |
| M 48 - 52   |  | 751526RWS     | <b>474,00</b> |               |
| M 56 - 60   |  | 751527RWS     | <b>474,00</b> |               |
| M 64 - 72   |  | 751528RWS     | <b>474,00</b> |               |
| Bolt threads UNC Unified Inch Screw Thread ASME B1.1                      |  | UNC 1/4 - 20  | 751557RWS     | <b>397,00</b> |
|   |  | UNC 5/16 - 18 | 751558RWS     | <b>397,00</b> |
|   | UNC 3/8 - 16                           | 751559RWS     | <b>397,00</b> |               |
|   | UNC 7/16 - 14                          | 751560RWS     | <b>397,00</b> |               |
|   | UNC 1/2 - 13                           | 751561RWS     | <b>397,00</b> |               |
|   | UNC 9/16 - 12                          | 751562RWS     | <b>397,00</b> |               |
|   | UNC 5/8 - 11                           | 751563RWS     | <b>397,00</b> |               |
|   | UNC 3/4 - 10                           | 751564RWS     | <b>397,00</b> |               |
|   | UNC 7/8 - 9                            | 751565RWS     | <b>397,00</b> |               |
|   | UNC 1 - 8 HSS <sup>1)</sup>            | 751566RHSSZ   | <b>600,00</b> |               |
|   | UNC 1 1/8 - 7                          | 751567RWS     | <b>397,00</b> |               |
|   | UNC 1 3/8 - 6                          | 751568RWS     | <b>474,00</b> |               |
| UNC 1 3/4 - 5   | 751569RWS                              | <b>474,00</b> |               |               |
| UNC 2 - 4.5   | 751570RWS                              | <b>474,00</b> |               |               |
| UNC 2 1/2 - 4   | 751571RWS                              | <b>474,00</b> |               |               |

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