



German Quality Product



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Chasers and holders (threading set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm² (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm² (MPa). The chasers sit in a special holder system. Chasers and holders together form a threading set.

Thread type	Size	Art.-No.	KM	
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16 - 1/8	759250RWS	1.660,00	
	R 1/4 - 3/8	759251RWS	1.660,00	
	R 1/2 - 3/4	759252RWS	1.660,00	
	R 1 - 2	759253RWS	1.660,00	
	R 2 1/2	759254RWS	1.660,00	
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16 - 1/8	759255RWS	1.660,00	
	G 1/4 - 3/8 HSS ¹⁾	759256RHSS	2.040,00	
	G 1/2 - 3/4 HSS ¹⁾	759257RHSS	2.040,00	
	G 1 - 2 HSS ¹⁾	759258RHSS	2.040,00	
	G 2 1/2 HSS ¹⁾	759259RHSS	2.040,00	
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1	NPT 1/16 - 1/8	759360RWS	1.660,00	
	NPT 1/4 - 3/8 HSS ¹⁾	759361RHSS	2.040,00	
	NPT 1/2 - 3/4 HSS ¹⁾	759362RHSS	2.040,00	
	NPT 1 - 2 HSS ¹⁾	759363RHSS	2.040,00	
	NPT 2 1/2 HSS ¹⁾	759364RHSS	2.040,00	
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1	NPSM 1/16 - 1/8	759365RWS	1.660,00	
	NPSM 1/4 - 3/8	759366RWS	1.660,00	
	NPSM 1/2 - 3/4 HSS ¹⁾	759367RHSS	2.040,00	
	NPSM 1 - 2 HSS ¹⁾	759368RHSS	2.040,00	
Conduit threads Pg DIN 40430	Pg 7	759260RWS	1.660,00	
	Pg 9 - 16	759261RWS	1.660,00	
	Pg 21 - 48	759262RWS	1.660,00	
Conduit threads M EN 60423	M 16 - 20 x 1.5	759263RWS	1.660,00	
	M 25 - 32 x 1.5	759264RWS	1.660,00	
	M 40 - 50 x 1.5	759265RWS	1.660,00	
	M 63 x 1.5 HSS ¹⁾	759330RHSS	2.040,00	
Threads M for rebar ISO 261 (DIN 13)	M 14 - 16 HSS	759274RHSSZ	2.040,00	
	M 18 - 22 HSS	759275RHSSZ	2.040,00	
	M 24 - 27 HSS	759276RHSSZ	2.040,00	
	M 30 - 33 HSS	759277RHSSZ	2.040,00	
	M 36 - 39 HSS	759278RHSSZ	2.280,00	
	M 42 - 45 HSS	759279RHSSZ	2.280,00	
Metric bolt threads M ISO 261 (DIN 13)	M 6 HSS ¹⁾	759270RHSS	2.040,00	
	M 8	759271RWS	1.660,00	
	M 10	759272RWS	1.660,00	
	M 12	759273RWS	1.660,00	
	M 14 - 16	759274RWS	1.660,00	
	M 18 - 22	759275RWS	1.660,00	
	M 24 - 27	759276RWS	1.660,00	
	M 30 - 33	759277RWS	1.660,00	
	M 36 - 39	759278RWS	1.830,00	
	M 42 - 45	759279RWS	1.830,00	
	M 48 - 52 HSS ¹⁾	759280RHSS	2.280,00	
	M 56 - 60 HSS ¹⁾	759281RHSS	2.280,00	
	M 64 - 72 HSS ¹⁾	759282RHSS	2.280,00	
	Bolt threads UNC Unified Inch Screw Thread ASME B1.1	UNC 1/4 - 20	759370RWS	1.660,00
		UNC 5/16 - 18	759371RWS	1.660,00
UNC 3/8 - 16		759372RWS	1.660,00	
UNC 7/16 - 14		759373RWS	1.660,00	
UNC 1/2 - 13		759374RWS	1.660,00	
UNC 9/16 - 12		759375RWS	1.660,00	
UNC 5/8 - 11		759376RWS	1.660,00	
UNC 3/4 - 10		759377RWS	1.660,00	
UNC 7/8 - 9		759378RWS	1.660,00	
UNC 1 - 8 HSS ¹⁾		759379RHSS	2.040,00	
UNC 1 1/8 - 7		759380RWS	1.660,00	
UNC 1 3/8 - 6		759381RWS	1.830,00	
UNC 1 3/4 - 5		759382RWS	1.830,00	
UNC 2 - 2 1/4 - 4.5		759383RWS	1.830,00	
UNC 2 1/2 - 2 3/4 - 4		759384RWS	1.830,00	

Dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm² (MPa) that are difficult to cut on request. Dies with HSS chaser dies with 50% surcharge on chaser dies. ¹⁾ Some chasers only available in HSS. Threading sets for left-hand threads 50% extra charge on chasers.

Chasers (set)

The proven regrindable REMS tangential chasers with precise cutting geometry ensure an excellent start-cutting performance and clean threads. Tool steel chasers made of special hardened steel for material < 500 N/mm² (MPa). HSS chasers for hard-to-machine material ≥ 500 N/mm² (MPa).

Thread type	Size	Art.-No.	KM	
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R 1/16 - 1/8	751501RWS	756,00	
	R 1/4 - 3/8	751502RWS	756,00	
	R 1/2 - 3/4	751503RWS	756,00	
	R 1 - 2 1/2	751504RWS	756,00	
Pipe threads G parallel, right-hand ISO 228-1 (DIN 259, BSPP)	G 1/16 - 1/8 HSS ¹⁾	751505RHSS	1.140,00	
	G 1/4 - 3/8	751506RHSS	1.140,00	
	G 1/2 - 3/4 HSS ¹⁾	751507RHSS	1.140,00	
G 1 - 2 1/2 HSS ¹⁾	751508RHSS	1.140,00		
	Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1. 20.1	NPT 1/16 - 1/8	751544RWS	756,00
		NPT 1/4 - 3/8 HSS ¹⁾	751545RHSS	1.140,00
NPT 1/2 - 3/4 HSS ¹⁾		751546RHSS	1.140,00	
NPT 1 - 2 HSS ¹⁾		751547RHSS	1.140,00	
NPT 2 1/2 HSS ¹⁾		751548RHSS	1.140,00	
Pipe threads NPSM parallel, right-hand Straight Pipe Thread ASME B1. 20.1	NPSM 1/16 - 1/8	751549RWS	756,00	
	NPSM 1/4 - 3/8	751550RWS	756,00	
	NPSM 1/2 - 3/4 HSS ¹⁾	751551RHSS	1.140,00	
NPSM 1 - 2	751552RWS	756,00		
Conduit threads Pg DIN 40430	Pg 7	751509RWS	756,00	
	Pg 9 - 16	751510RWS	756,00	
	Pg 21 - 48	751511RWS	756,00	
Conduit threads M EN 60423	M 16 - 63 x 1.5 (M 10)	751518RWS	756,00	
Threads M for rebar ISO 261 (DIN 13)	M 14 - 16 HSS	751520RHSSZ	1.140,00	
	M 18 - 22 HSS	751521RHSSZ	1.140,00	
	M 24 - 27 HSS	751522RHSSZ	1.140,00	
	M 30 - 33 HSS	751523RHSSZ	1.140,00	
	M 36 - 39 HSS	751524RHSSZ	1.360,00	
	M 42 - 45 HSS	751525RHSSZ	1.360,00	
Metric bolt threads M ISO 261 (DIN 13)	M 6	751516RHSS	1.140,00	
	M 8	751517RWS	756,00	
	M 10 (M 16 - 63 x 1.5)	751518RWS	756,00	
	M 12	751519RWS	756,00	
	M 14 - 16	751520RWS	756,00	
	M 18 - 22	751521RWS	756,00	
	M 24 - 27	751522RWS	756,00	
	M 30 - 33	751523RWS	756,00	
	M 36 - 39	751524RWS	903,00	
	M 42 - 45	751525RWS	903,00	
	M 48 - 52	751526RWS	903,00	
	M 56 - 60	751527RWS	903,00	
	M 64 - 72	751528RWS	903,00	
Bolt threads UNC Unified Inch Screw Thread ASME B1.1	UNC 1/4 - 20	751557RWS	756,00	
	UNC 5/16 - 18	751558RWS	756,00	
	UNC 3/8 - 16	751559RWS	756,00	
	UNC 7/16 - 14	751560RWS	756,00	
	UNC 1/2 - 13	751561RWS	756,00	
	UNC 9/16 - 12	751562RWS	756,00	
	UNC 5/8 - 11	751563RWS	756,00	
	UNC 3/4 - 10	751564RWS	756,00	
	UNC 7/8 - 9	751565RWS	756,00	
	UNC 1 - 8 HSS ¹⁾	751566RHSSZ	1.140,00	
	UNC 1 1/8 - 7	751567RWS	756,00	
UNC 1 3/8 - 6	751568RWS	903,00		
UNC 1 3/4 - 5	751569RWS	903,00		
UNC 2 - 2 1/4 - 4.5	751570RWS	903,00		
UNC 2 1/2 - 2 3/4 - 4	751571RWS	903,00		

Chaser dies for other threads (e.g. bicycle threads, fine threads, BSW) and HSS chaser dies for materials above 500 N/mm² (MPa) that are difficult to cut on request. HSS chaser dies with 50% surcharge. ¹⁾ Some chasers only available in HSS. Chasers for left-hand threads 50% extra charge.