# **REMS Amigo 2**

Powerful, easy-to-operate electric tool for threading with unique support bracket. Ready for use any-where, without vice. Ideal for repair, renovation, job site.

Pipe threads  $\frac{1}{8}$  – 2", 16 – 50 mm Bolt threads 6 – 30 mm,  $\frac{1}{4}$  – 1"

Thread types see page 36, 37.

## REMS Amigo 2 – extremely strong up to 2".

#### System advantage

Only **one** type of small, compact quick-change die heads and only **one** type of dies for all REMS die stocks. Thus efficient and easy stocking. No confusion possible

#### Support bracket

Solid, easy to use, supports the die stock against torque in both directions. Secure clamping through angular clamping spindle with self-supporting effect. Very simple mounting of die stock onto support bracket and pipe.

## Design

Compact, robust, job site-proven. Can be used anywhere, even without vice. Slender design for working in confined areas. Drive unit only 6.5 kg, without die head. Perfect seating of quick-change die heads.

### **Drive**

Solid, maintenance-free gear. Robust 1700 W universal motor with 30 % power increase thanks to automatic carbon brush adjustment while changing the direction of rotation. Fast threading time 30–18 rpm. Safety tip switch.

## Quick-change die heads

Proven technology, high-grade material and precise machining of die head, dies and cover form a unit and ensure an excellent start-cutting performance and easy threading. No stalling of dies. Long, precise pipe guidance for perfect pipe centering. The chip holes which become wider at the outside enable good chip flow and clean threads.

#### Dies

The proven, industructible REMS quality dies with precise cutting geometry ensure an excellent start-cutting performance, easy threading and clean threads. Dies in a high-quality special-grade steel, fully tempered and hardened, for extremely long die life.

## Thread-cutting oil

REMS Sanitol and REMS Spezial (page 53). Specially developed for threading. High cooling and lubricating effect. Essential for clean threads and longer service life of dies, tools and machines.

## Nipple-threading

Efficient with REMS Nippelspanner 3/8 - 1" (2") (page 52).



German Quality Product





## Supply format

**REMS Amigo 2 Set.** Electric die stock with quick-change die heads. For pipe threads  $\frac{1}{16}$  16–50 mm, bolt threads 6–30 mm,  $\frac{1}{16}$  17. For right and left-hand threads. Drive unit with maintenance-free gear, powerful universal motor 230 V or 110 V, 50–60 Hz, 1700 W, safety tip switch, power increase thanks to automatic carbon brush adjustment, right and left-hand rotation. Support bracket for both directions. REMS eva quick-change die heads for pipe threads, tapered, ISO 7–1, EN 10226 (DIN 2999, BSPT) R right-hand, for pipe thread taper Pipe Thread ASME B1.20.1 NPT right-hand or for threading electric conduit according to EN 60423 M. In sturdy steel case.

to EN 00423 M. III Starty Steet case.		
Description	ArtNo.	KM
Set R ½ + ¾ +1+1¼ +1½ +2	540020R220	3.630,00
Set NPT ½ + ¾ +1+1¼ +1½ +2	540021 R220	3.630,00
Set M 20 + 25 + 32 + 40 + 50 (M × 1.5)	54NN22R22N	3.970.00

Other voltages on request.



## Accessories

Description	ArtNo.	KM
Quick-change die heads, dies, attachment heads for button dies, see page 36 – 37.		
Amigo 2 drive unit	540000 R220	2.310,00
Support bracket Amigo 2	543000	478,00
REG St ¼ – 2", pipe deburrer, see page 105.	731700	316,00
<b>Dual purpose holder</b> for threading and sawing with REMS Amigo, REMS Amigo 2 and REMS Tiger	543100	555,00
Ratchet lever eva see page 28.	522000	354,00
Thread-cutting oil see page 53.		
REMS Nippelspanner 3/8 – 2" see page 52.		
Steel case with inlay	546000	271.00

